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No 305/2011 of the European Parliament and of the Council of 9 March 2011



European Technical Assessment ETA-24/0067 of 2024/02/06

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

Protec FW-25

Product family to which the above construction product belongs:

Roof waterproofing

Manufacturer:

Polyroof Products Ltd

Furness House

Castle Park Industrial

Estate
Flint
Flintshire
CH6 5XA
UK United Kingdom

Manufacturing plant:
Polyroof Products Ltd
Manufacturing Plant II

This European Technical Assessment contains:

7 pages including 1 annex which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of: European Assessment document (EAD) no. European Assessment Document EAD 030350-00-0402 for Liquid applied roof waterproofing kits

This version replaces:

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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1 Technical description of the product

Protec FW-25 is a liquid-applied, glass-reinforced, flexible modified polyester system, available in unpigmented or pre-pigmented versions.

The kit consists of the following components:

- Protec FW-25 Resin a pigmented, flexible modified polyester resin
- Polyroof Powder Catalyst a 50% dibenzoyl powder
- PolyMat 225 a 225 g/m² glass reinforcement
- Uni-Primer DP a primer for preparing bituminous, wood, concrete, and other substrates, according to the ETA holders installation instructions
- Twin Pack Epoxy Metal Primer a two-part primer for preparing metal substrates and other selected substrates according to the ETA holders installations instructions
- PolyFinish sealer coat for pedestrian access specification
- PolyFinish Pigment for use with Restec Sealer Coat unpigmented
- Anti-slip Additive an optional surface finish to provide an anti-slip surface if required
- Quartz sand (0.7 1.2mm) an alternative grit for walkways and balconies

Ancillaries inside the scope:

- Protec FW-25 Accelerator an additive for the resin to allow application at lower temperatures
- Protec FW-25 Inhibitor an additive to enable longer pot-life and working time in high temperatures
- Uni-Primer DP Accelerator an additive to allow application at lower temperatures
- Taping Mat a reinforcing tape for use at points of weakness such as detailing, protrusions and over cracks
- Mordant T-Wash a pre-treatment for new galvanized steel or zinc substrates
- Polyroof preformed GRP trims a range of factory-manufactured GRP trims, including upstand fixing trim, drip trim, fillet trim and flat trim (preformed trims renamed)

The application rates for primers/treatments are given in the following table.

Primer/treatment coverage rates

| Primer/treatment | Substrate | Coverage rate (m²/litre) | |
|----------------------------------|-------------------------------|--------------------------|--|
| Mordant T Wash | New galvanized steel and zinc | 15 | |
| Twin Pack Epoxy Metal Primer (1) | Metal substrates | 5 | |
| Uni-Primer DP ⁽¹⁾ | Substrates other than metal | 4-6 | |

(1) Coverage rate is dependent on the condition of the substrate surface.

The kit is used to produce a two-coat application. The application rate, finished thickness and reinforcement are given in the following table.

Kit build-up and thickness (smooth concrete substrate(1))

| Component | Kit build-up | |
|-------------------------|--------------------------|--|
| Primer (m²/litre) | 4-6 | |
| System | | |
| First coat (litre/m²) | 0,85-1.40 ⁽¹⁾ | |
| Reinforcement | Chopped strand fibre mat | |
| Second coat (litre/m²) | 0.5 | |
| Dry film thickness (mm) | 1,5 mm – 1,75 mm | |

⁽¹⁾ The coverage rate depends on the substrate and the rates for different substrates are given in the manufacturers installation instructions.

The amount of catalyst added is dependent on the ambient substrate surface/air temperature. The percentage catalyst addition is given in the following table.

Catalyst proportion against temperature

| Temperature (°C) | Catalyst addition for Polyroof Powder Catalyst (%) Catalyst addition (%) level scoops per litre of primer | |
|------------------|---|--|
| 5-10 | 4 | |
| 11-17 | 3 | |
| 18-30 | 2 | |

| Air Temperature range (°C) | 1 to 4°C | 5 to 10°C | 11 to 17°C | 18 to 30°C |
|-------------------------------------|--------------|-------------------|-----------------------|------------|
| Protec FW-25 Accelerator | Must be used | | Not required | |
| Protec FW-25 resin volume in litres | Number | of catalyst level | scoops ⁽¹⁾ | |
| 1 | 4 | 4 | 3 | 2 |
| 2 | 8 | 8 | 6 | 4 |
| 3 | 12 | 12 | 9 | 6 |
| 4 | 16 | 16 | 12 | 8 |
| 5 | 20 | 20 | 15 | 10 |
| 6 | 24 | 24 | 18 | 12 |
| 7 | 28 | 28 | 21 | 14 |

⁽¹⁾ Scoop provided with the catalyst

2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter) EAD

Protec FW-25 is for use as a liquid-applied roof waterproofing system on new or existing roofs with limited or pedestrian access (not for the exposed roof use) in the following specifications:

- exposed warm and cold flat and pitched roofs
- protected warm and cold flat and zero fall roofs (ie covered by pavers or other suitable protection
- green (extensive) flat, zero fall and pitched roofs
- inverted flat and zero fall roofs.

The provisions made in this European Technical Assessment are based on an assumed working life for the roof of 25 years. The indications given in the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Not relevant.

3.2 Safety in case of fire (BWR 2)

| Characteristic | Classification | |
|---------------------------|-------------------------|--|
| External fire performance | See Annex A | |
| Reaction to fire | No performance assessed | |

3.3 Health, hygiene and the environment (BWR 3)

| Category | |
|--|--|
| Category | |
| No performance assessed | |
| See annex A | |
| | |
| Watertight | |
| Ct - 122 8C | |
| Steel 23 °C = I ₄ | |
| Steel -20 °C = I ₄ | |
| PIR insulation 23 °C = I_2 | |
| Steel 23 °C = L ₄ | |
| Steel 90 °C = L ₄ | |
| Carrier membrane on PIR insulation 23 $^{\circ}$ C = L_2 | |
| See Annex A | |
| | |
| | |
| I ₄ - See Annex A | |
| No performance assessed | |
| L ₄ - See Annex A | |
| 1 | |
| l ₄ | |
| No change in tensile strength | |
| No change in elongation | |
| I ₄ at 1200 MJ/m ² | |
| la | |
| No performance assessed | |
| · | |
| See Annex A | |
| See Annex A | |
| | |

3.4 Safety in use (BWR4)

| Characteristic | Category | |
|--------------------------|-------------------------|--|
| Resistance to wind loads | See Annex A | |
| Slipperiness | No performance assessed | |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to the Decision 98/599/EC and amended by Decision 2001/596/EC of the European Commission, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table applies.

| Product | Intended use | Level or class | System |
|---------------------|--------------------|----------------|--------|
| Liquid applied roof | For all roof | _ | 3 |
| waterproofing kits | waterproofing uses | | |

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the Assessment and Verification of Constancy of Performance (AVCP) are laid down in the control document deposited at ETA-Danmark A/S prior to CE marking.

Issued in Copenhagen on 2024-02-06 by

Thomas Bruun

Managing Director, ETA-Danmark A/S

ANNEX A CATEGORISATION OF LEVELS OF LEVELS OF PERFORMANCE OF Protec FW-25

This annex applies to the Protec FW-25 roof waterproofing kit described in the main body of the European Technical Assessment.

The substrate applicable to this kit is defined in the main body of the European Technical Assessment. The kit has the following characteristics:

- water vapour diffusion (equivalent air layer thickness) $-S_d 57$ m
- resistance to wind loads >50 kPa
- assembled kit thickness 1,5 mm to 1,75 mm

The categorisation of levels of performance in accordance with EAD 030350-00-0402 are:

- External fire performance B_{ROOF}(t4)⁽¹⁾
- Reaction to fire No Performance Assessed
- Categorisation by working life W3
- Categorisation by climatic zones M
- Categorisation by imposed loads P4
- Categorisation by roof slope S1 to S4
- Categorisation by surface temperature

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lowest — TL3
highest — TH4
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- Statement on dangerous substances No Performance Assessed
- Root resistance No Performance Assessed
- Slipperiness No Performance Assessed.

(1) Field of application

Range of pitches: ≤ 10°

Range of supporting decks: Non-combustible (A1) substrates with thickness 9 mm or more and density 1000 kg/m³ or more, and on combustible substrates made from OSB boards with thickness of 18 mm or more and density 644 kg/m³ or more.

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